

# CERTIFICATE

**TÜV Thüringen e.V.  
Industrial Service**

certifies, that

**HARTUNG**  
STAHL- UND ANLAGENBAU

**HARTUNG GmbH  
Maxhüttenstr. 2  
D-07333 Unterwellenborn**

fulfils the requirements DIN EN ISO 3834-2 as well as the requirements for production of pressure equipment according to PED 2014/68/EU, Annex I, pt. 3.1 and to AD 2000 HP0 sec. 3 / HP100R sec. 4.2.

see overleaf for scope of application

report no.: **0662/73804/26**

certificate no.: **0090 153 854**

certificate expires: **15.03.2029**



Valid only with hologram

Erfurt, 25.03.2026

rev. 01 / 25.03.2026

**TUV**  
THÜRINGEN

  
Christian Lange  
TÜV Thüringen e.V.  
Industrial Service

## ANNEX TO CERTIFICATE No. 0090 153 854 dated 25.03.2026

Welding production facility	Maxhüttenstr. 2, 07333 Unterwellenborn
Scope of Application	Pressure vessels and piping made of metallic materials
Applied standards (see EN ISO 3834-5)	DIN EN 1090-1, DIN EN 13445, DIN EN 13480, ISO 9606-1, ISO 14732  ISO 14731  ISO 9712  ISO 15609-1, ISO 15614-1
Applied norms and regulations for the production of pressure equipment	DIN EN 13445 DIN EN 13480 AD 2000 Merkblätter
Dimensions of components	wall thickness bis 25 mm    length bis 12.000 mm    diameter bis 1.200 mm
Welding supervisor	Herr Markus Bartsch, Stufe C
NDT coordinator	Herr Stephan Bernhardt Prüfer Stufe 3 PT und VT, Stufe 2 MT nach DIN EN ISO 9712
Welding process(-s) acc.to EN ISO 4063	Base material group(-s) acc. to CEN ISO/TR 15608
135	1.1, 1.2 $R_{eH} \leq 355$ MPa 8.1
136	1.1, 1.2 $R_{eH} \leq 355$ MPa
141	1.1, 1.2 $R_{eH} \leq 355$ MPa 8.1, 8.2, 10.1, 10.2

This certificate does not replace verifications required in legal areas.

The certificate holder must inform the certification body of any changes to the content of this certificate annex or the following certification conditions:

- changes in scope and/or design of manufactured products;
- changes in application or in the range of welding processes used;
- changes in the welded material qualities or noticeable increases in existing material thicknesses;
- changes in welding coordinators or their authority;
- changes in the organization and its management to control the welding activities;
- performance in terms of meeting delivery dates;
- performance related to the extent and nature of the non-conformance;
- changes in regulatory requirements.